

POSITROL WORKHOLDING



CHUCK CHANGE™ SYSTEM

POSITROL

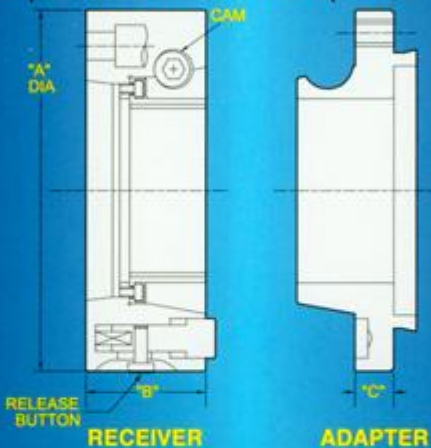
CHUCK CHANGE™ SYSTEM (patent pending)

Change Chucks in minutes

Are you involved in lean manufacturing? Does your production mix change frequently? Do you want more scheduling flexibility? Then you need Positrol's Chuck Change™ System. Our system will allow you to maximize throughput and increase spindle uptime.

The Chuck Change™ Receiver

Designed to mount directly to the machine, the receiver and drawtube connection become an integral part of the machine spindle.



The Chuck Change™ Adapters

The adapters can be fitted to a wide range of workholding devices: standard or special, existing or new, power or manual.

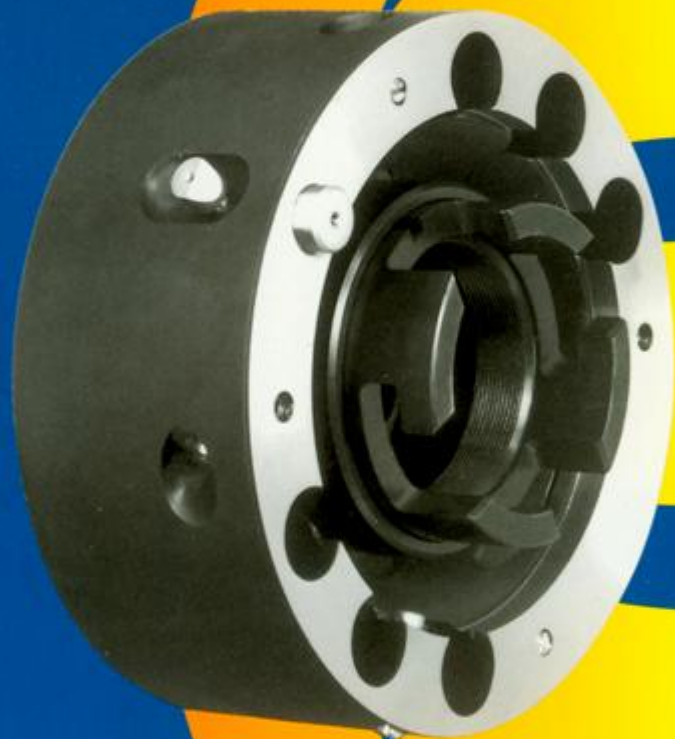
The Chuck Change™

Changeovers are performed in four simple steps: (1) Release cams, (2) Push release button, (3) Rotate chuck counterclockwise 23 degrees, and (4) Remove workholding device.

In stock for 6 and 8 inch spindles!

MODEL	A	B	C
A5-QCA-5	5.38	2.06	.437
A5-QCA-6	6.88	2.31	.562
A6-QCA-6	6.88	2.31	.562
A6-QCA-8	8.38	2.38	.562
A8-QCA-8	8.38	2.44	.562
A8-QCA-10	10.00	2.68	.750
A11-QCA-12	12.00	3.00	.812

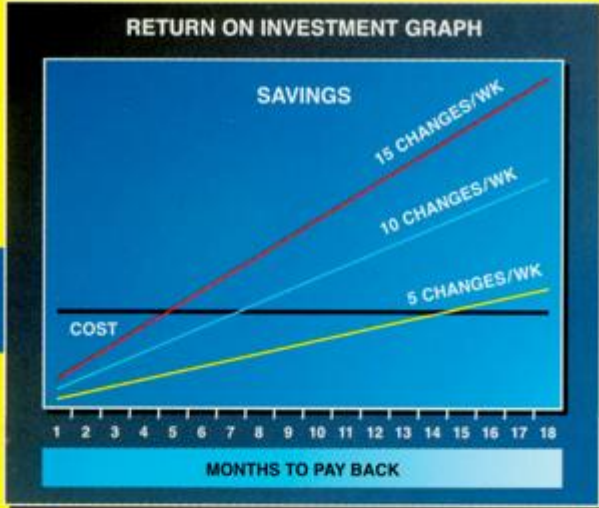
Dimensions shown in inches • Dimensions subject to change without notice.



Watch a
demonstration
on this video CD !

Turn change into dollars – call today for a free application evaluation!

LEAN MANUFACTURING



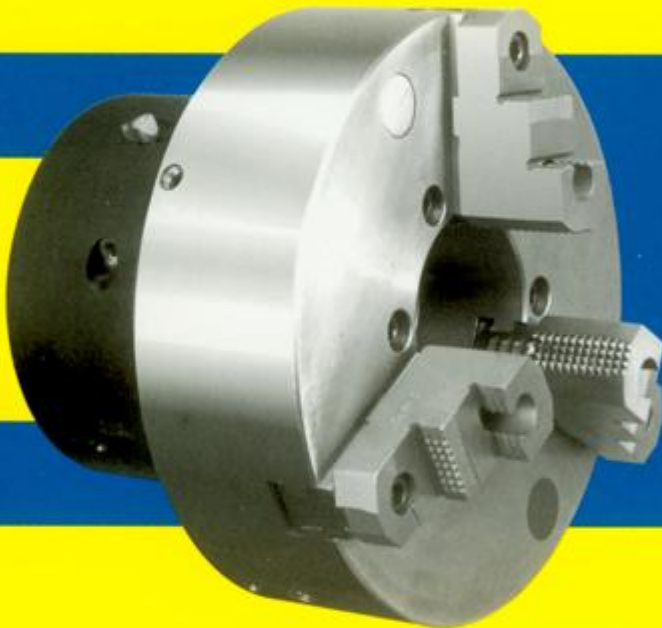
Accommodates full drawtube capacity for bar work.



Adapts to a full range of standard and special workholding devices.



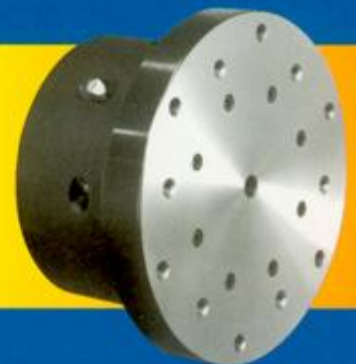
Designed to accept most 3-jaw chucks and collet chucks.



Mounts to lathes, grinders, gear hobs and machining centers.



Uses existing machine hydraulic cylinder and drawtube.



Workholding Solutions For All Applications



JAW CHUCKS



POS-A-LOCK® COLLET ARBORS



ROBOT PALLET CHANGING SYSTEM



SPECIAL APPLICATIONS

**POSITROL
WORKHOLDING**

www.eworkholding.com



MADE IN THE USA