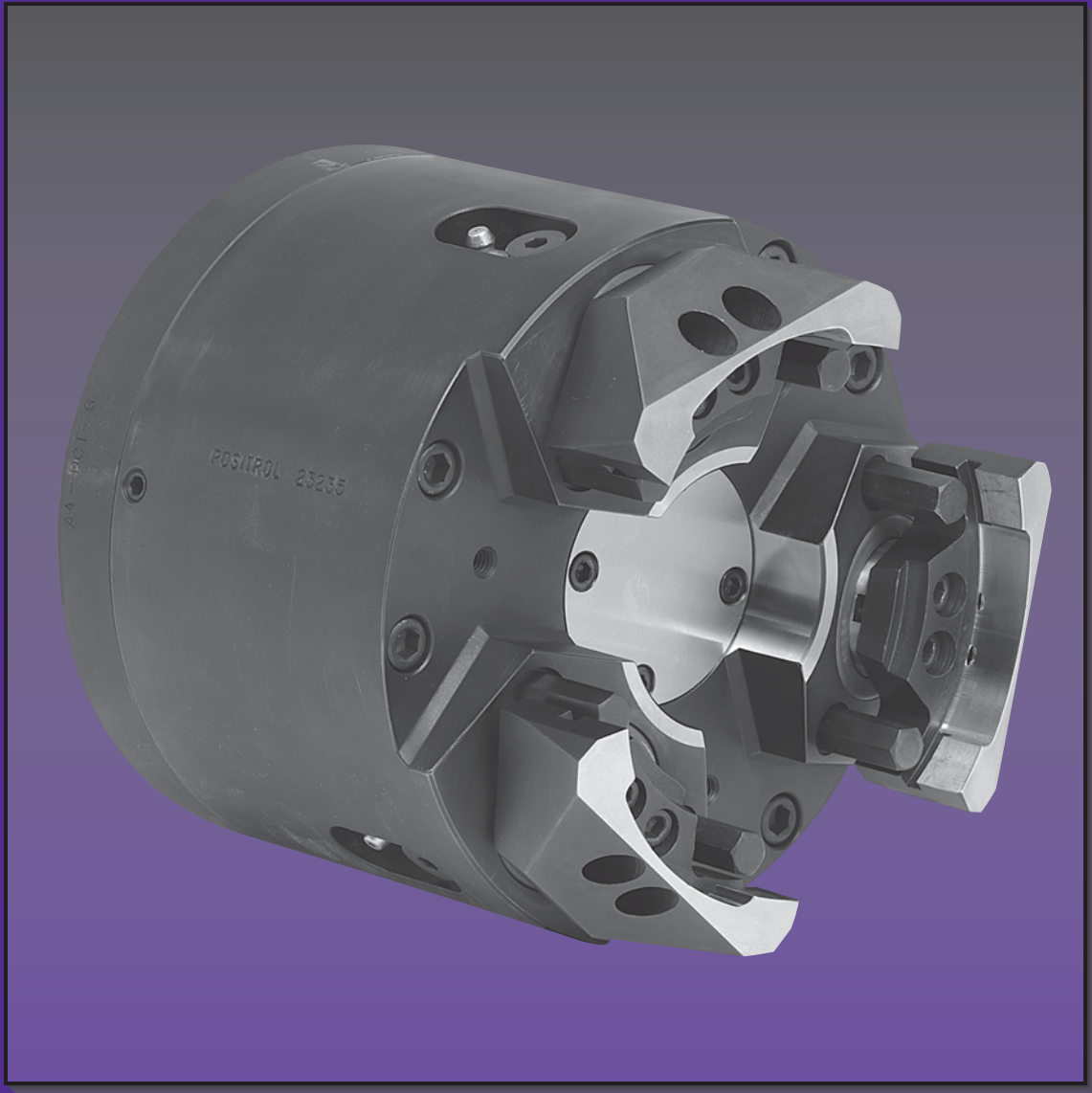


POSITROL

WORKHOLDING



Drawdown Chucks

Higher Productivity with Positrol's Drawdown Chuck

Higher Quality Parts

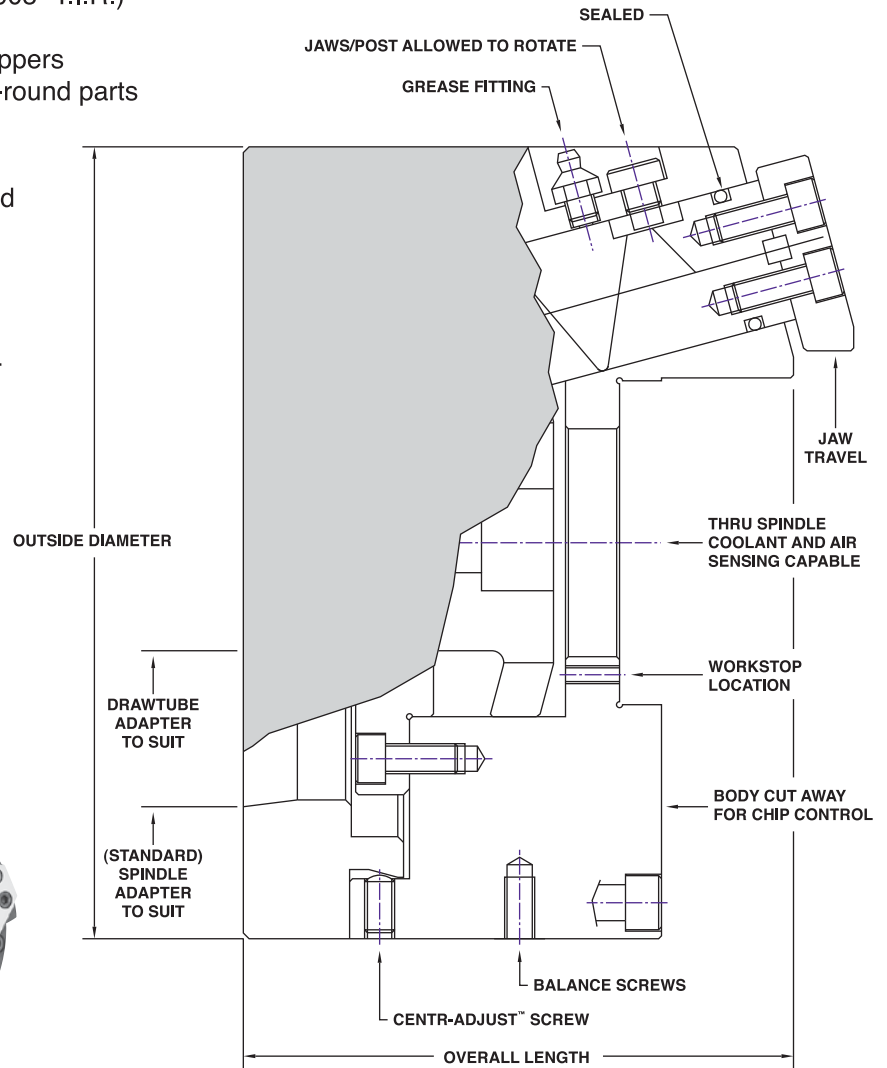
- Designed especially to grip on machined surfaces without marring the finish
- Pullback feature provides positive length control and parallelism
- More accurate than conventional chucks (.0005" T.I.R.)
- Three and Six jaw styles available
- Top jaws designed to suit, with or without grippers
- Jaw/post designed to compensate for out-of-round parts
- Air sensing and thru spindle coolant capable

More Throughput

- Pullback allows maximum part rigidity so feed rates can be maintained
- Better quality parts means less scrap
- Quick change jaws optional

Less Maintenance

- Completely sealed against contamination for continuous use
- All components are hardened and ground for longevity



MODEL NUMBER	OUTSIDE DIAMETER	LENGTH	MAX JAW TRAVEL (DIA)	MAX DRAWBAR FORCE	MAX SPEED	CHUCK WEIGHT
5 - CJDCS	5.38"	4.75"	0.12"	5000 LBF	5000 RPM	26 LBS
6 - CJDCS	6.50"	5.31"	0.12"	6000 LBF	5000 RPM	40 LBS
8 - CJDCS	8.25"	5.62"	0.15"	8000 LBF	4000 RPM	60 LBS
10 - CJDCS	10.00"	6.25"	0.20"	10000 LBF	3000 RPM	95 LBS
12 - CJDCS	12.00"	6.25"	0.20"	12000 LBF	2500 RPM	135 LBS

*ALL DIMENSIONS & SPECIFICATIONS ARE SUBJECT TO CHANGE

CALL FOR APPLICATION ASSISTANCE AT 513-272-0500

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www.positrol.com

**WHY PULLBACK
CHUCKS ARE BEST
FOR ROBOT LOADING**
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