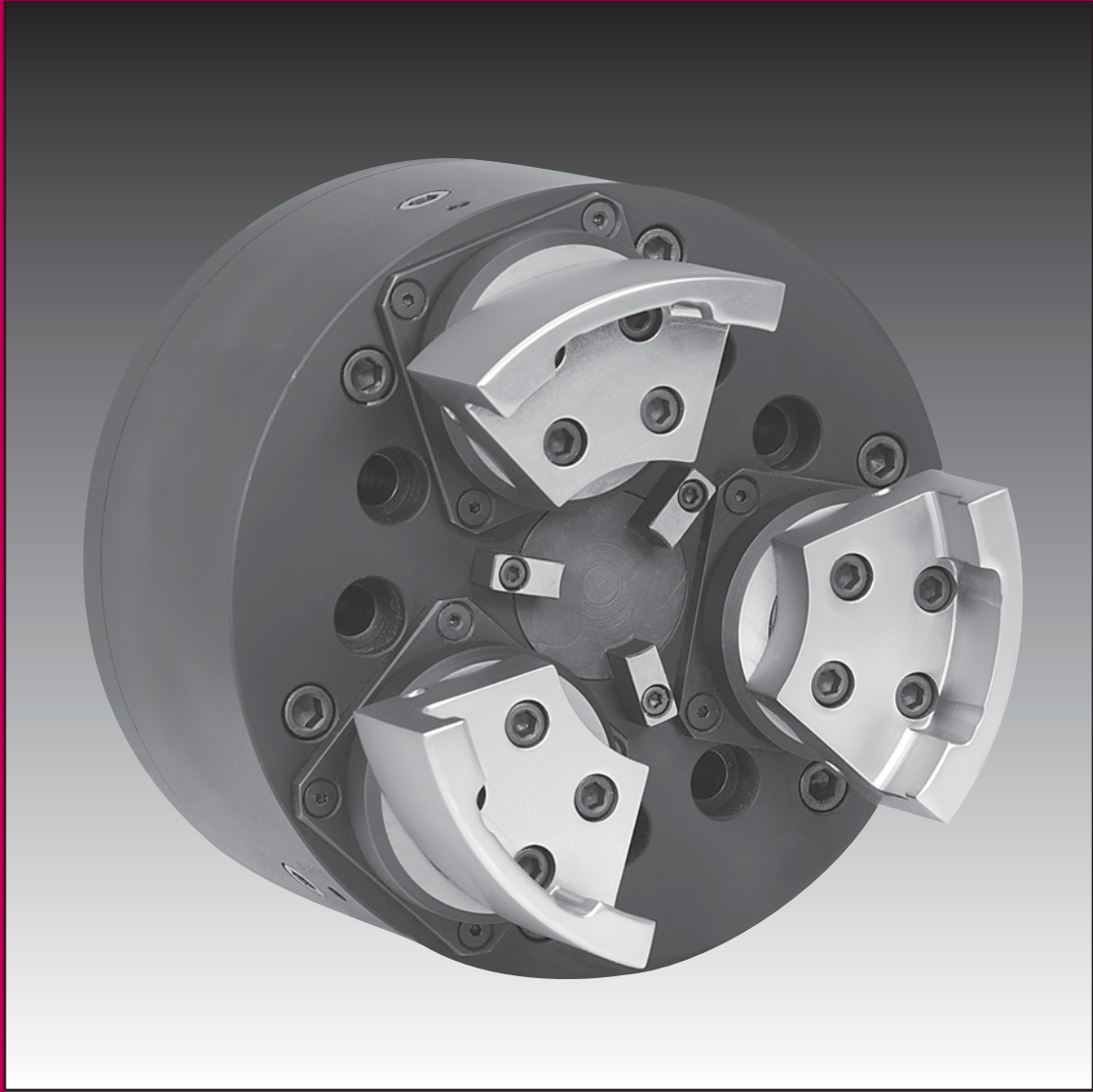


# POSITROL

---

# WORKHOLDING



**Swivel-Grip Chucks**

# POSITROL WORKHOLDING

## Higher Productivity with Positrol's Swivel Grip Chuck

### Higher Quality Parts

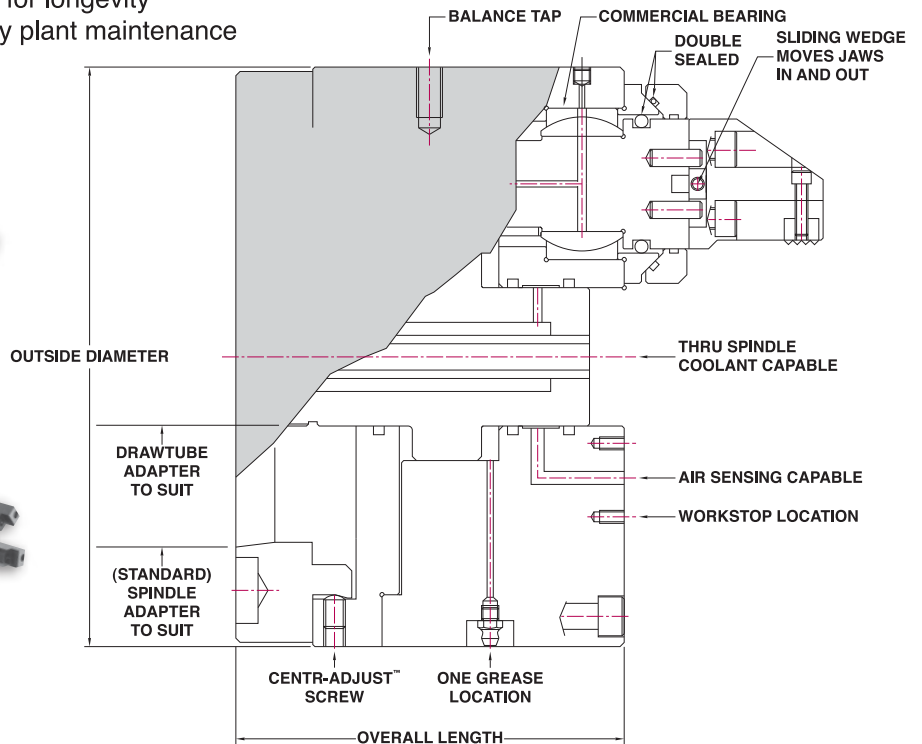
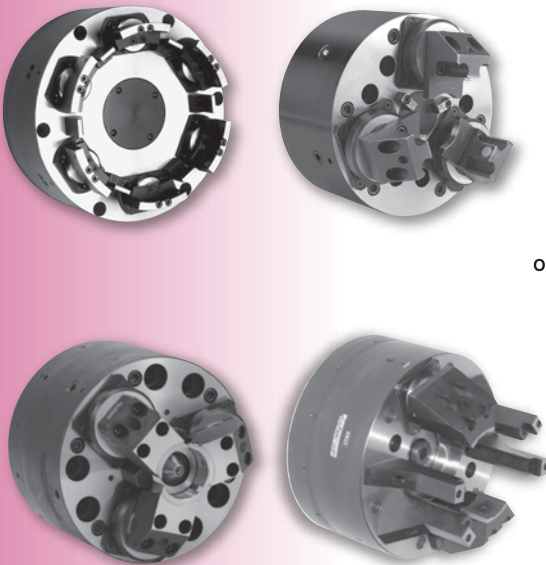
- Pullback feature provides positive length control and parallelism
- Jaw/Arm assembly (not just the jaw) swivels six degrees to compensate for castings and forgings
- Jaws can be individually adjusted to improve part roundness – exclusive feature
- Two, three, four and six jaw, self centering or compensating styles available
- Top jaws designed to suit, with or without our grippers
- Air sensing and thru spindle coolant capable

### More Throughput

- Does not lose gripping forces at higher speeds
- Pullback allows maximum part rigidity so feed rates can be increased
- Better quality parts means less scrap
- Quick change jaws optional

### Less Maintenance

- Double sealed against contamination for continuous use – better than any of our competitors
- All components are hardened and ground for longevity
- Simple design can easily be maintained by plant maintenance



MODEL NUMBER	OUTSIDE DIAMETER	LENGTH	DRAWBAR STROKE	MAX JAW TRAVEL (DIA)	MAX DRAWBAR FORCE	MAX SPEED	CHUCK WEIGHT
6 – CJSCS	6.63"	4.25"	0.31"	0.31"	6000 LBF	4000 RPM	36 LBS
8 – CJSCS	8.25"	4.25"	0.38"	0.38"	8000 LBF	3500 RPM	55 LBS
10 – CJSCS	10.00"	4.75"	0.38"	0.50"	10000 LBF	3000 RPM	85 LBS
12 – CJSCS	12.00"	5.00"	0.50"	0.50"	12000 LBF	2500 RPM	115 LBS
15 – CJSCS	15.00"	5.75"	0.50"	0.62"	15000 LBF	2000 RPM	230 LBS

CALL FOR APPLICATION ASSISTANCE AT 513-272-0500

\*ALL DIMENSIONS & SPECIFICATIONS ARE SUBJECT TO CHANGE

POSITROL, INC. • 3890 VIRGINIA AVE. • CINCINNATI, OHIO 45227  
 PHONE: 513-272-0500 • FAX: 513-272-0503 • email: sales@positrol.com

[www.positrol.com](http://www.positrol.com)

QUANTITY DISCOUNTS  
 AVAILABLE!  
 CALL:  
 513-272-0500